Fuel Level Calibration Instructions:

- 1. Connect to ttl serial port, click "serial port resources", "refresh" (example: COM3), select the serial port.
- 2. Click on "Open Serial Port", the left light above the button will be on and the right light will be blinking, indicating successful connection.
- 3. Start-up time appears.
- 4. Servo calibration:
- 4.1 Click on "Calibration readout" to set the throttle valve position to 0% and the current position is set as zero position of throttle valve.
- 4.2 Set the throttle valve position to 0%, adjust the bottom dead center(BDC) of the servo, click "Hold", change to "Adjust", click "Calibration Write In" to modify.
- 4.3 Set the throttle valve position to 100%, adjust the top dead center of the servo, click "Hold", change to "Adjust", click "Calibration Write In" to modify.
- 4.4 Adjust the throttle valve position to the top/bottom dead center and there is no current sound from the servo: the power can be re-supplied and pull the "Set Throttle Valve Position" to check if the writing is successful.
- 5. Oil level oil volume calibration.
 - 5.1 Click on "Calibration Readout" to read out the currently set calibration data;
- 5.2 Put the sensor into the fuel tank, the oil level will change automatically, according to the current oil level, write the added oil amount, click "Hold", change to
- "Adjust", click "Calibration Write In" (one data can be written each time)
- 5.3 Modify "Number of valid items in the sample", write the total number of calibration items, and the number of effective items is the effective number from the first item.

Caution:

- 1. Open the serial port first, and after the connection is successful, the servo and oil level can be adjusted;
- 2. If the left side light is on and the right side light is blinking unevenly and slowly, the connection has failed, exit and connect again;
- 3. When calibrating the servo, the minimum value corresponds to the bottom dead center and the maximum value corresponds to the top dead center;
- 4. During oil level calibration only one value can be written at a time, and can be read to observe whether the writing is successful.